

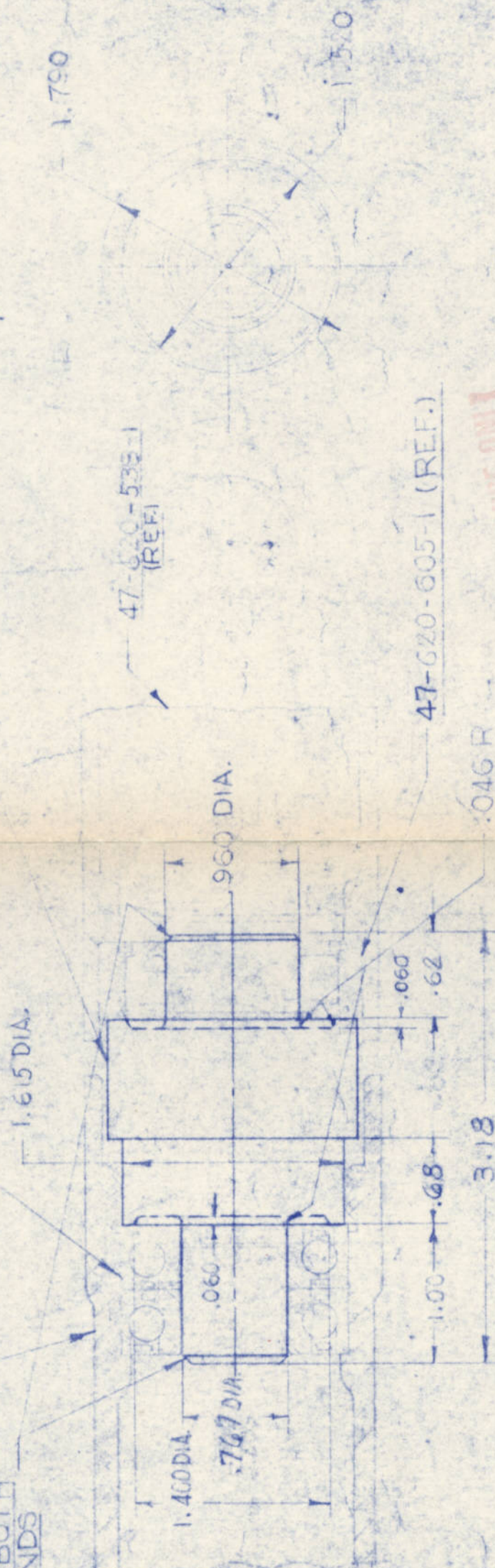
**FILE COPY**

STAMP TOOL: UST100420 PER EPS 4050

CHAMF. 45 X .06 BOTH  
ENDS

**UNDER REVIEW**

URF 19-1283 19.11.08 (VM)



3. CADMIUM PLATE PER SPEC. QQ-P-416

2. BREAK ALL CORNERS .015 RAD.

USE TO INSTALL 47-620-556 #

47-620-605 BEARINGS IN

47-620-533-1 SLEEVE ON 47-620-533

USE TO INSTALL 47-610-556 & 47-620-605

IN 47-620-542-1 SEEVEN ON 47-626-447-1/14551

INSTALL 47-620-605-1 BEARING IN

538-3 SEEVE ON 47~

2 45517

NOTE:

PART NO.	MODEL	NEXT ASSEMBLY	REQ.
REQUIREMENTS PER MACHINE			
BELL AIRCRAFT CORP. BUFFALO, N.Y.			
PLUG TRANSMISSION FAN			
DESIGNER		GROUP ENG.	CHECK
10-3-50		11-24-50	11-24-52
RENZA		BIDDLE	
MACHINED SURFACES		RMS EXCEPT AS NOTED	
PROTECTIVE FINISH PER .X XXX ±.010 .XX ±.03 ANGULAR ±1/2°			
SUPERSEDED BY	TOLERANCES EXCEPT AS NOTED	MAT'L.	STOCK
PART NUMBER	PART NAME	COM. SPEC.	GOV'T. SPEC.
NO./UNIT	DIA.	THICK.	WIDTH LGTH.
TENSILE - 1000 PSI		CALC. ACT. WEIGHT	ZONE